

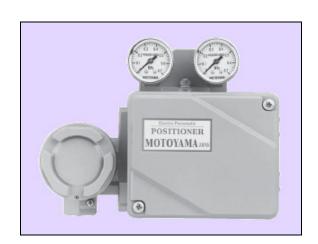
# **General Specifications**

Model EA91A Flameproof Type Explosion-protected Construction Model EA90A Intrinsic Safety Type Explosion-protected Construction

### ELECTRO-PNEUMATIC VALVE POSITIONER

The Models EA91A/EA90A electro-pneumatic valve positioners are mounted to control valve as accessories. This device converts electric signals transmitted from controller into pneumatic pressure to control the valve opening position precisely.

- Model EA91A: This is an explosion-protection certified product which is available to use for flammable and explosive gas atmospheres including Hydrogen.
- Model EA90A: This is available to use for intrinsic safety type of explosion-protection in combination with safety barriers.



### 1. FEATURES

- 1. Certified Explosion-Protection in accordance with the New Recommend practice [Complied with the new technical standard (IEC matching standard) test]
  - Model EA91A: "Ex sd II C T6X" · · · · · flameproof type.
  - Model EA90A: "Ex ia II C T5" ····· intrinsic safety type.

#### 2. Economical and Highly Reliable

- These products are interchangeable with the former products EA91/EA90; No additional parts or works required.
- The consumable parts (e.g. pilot) required are also compatible with the former products.
- Measures against vibration and impact are highly improved on reducing the weight by 20%.
- Applicable to a wide range of actuator size and maintains very stable/reliable performance.
- Achieved Protection is IEC class IP65. IP66 is available as option.

#### 3. Wide Function

- Applicable to a single acting rotary valve by using cam.
- Includes manual changeover system that allows manual switching operation.
- The design provides conformity to a control valve.

#### 4. Easy Maintenance

- Allows easier overhaul by adopting a unit construction. (Construction is the same as EA91/EA90).
- All external bolts and nuts are made of stainless steel which provides superior corrosion resistance and workability.
- Pilot valve assembly is the same one as those of EA91/EA90 and has sufficient experience of field-proven and reliable function.



## 2. STANDARD SPECIFICATION

Type Input Current		Model EA91A	Model EA91AC	Model EA90A	Model EA90AC	
		Lever Type	Cam Type (Single Action)	Lever Type	Cam Type	
		(Single Action)		(Single Action)	(Single Action)	
•		4 to 20mA DC				
Input Resistance		250Ω				
Supply Air Pressure		MAX. 500kPaG (5.0kgf/cm <sup>2</sup> G)				
	Explosion	Flameproof Type		Intrinsic Safety Type		
nre		(JIS)	Ex sd II C T6X	(JIS)	Exia II C T5	
Structure	protection	(NEPSI)	Ex dmb II C T6 Gb	(NEPSI)	Ex is II C T5 Ga	
St		(KOSHA)	Ex dmb II C T6			
	<b>Protection Class</b>	IEC IP65 (※ IEC IP66)				
ction	Air Piping Connection	Rc1/4 (PT1/4)				
Connection	Conduit Connection	G1/2				
	Output Characteristics	Linear				
	Standard Stroke	10 to 65mm (※ over 65 to 130mm)	60° (Linear) (※ 60°Eq%, 90°Linear)	10 to 65mm (※ over 65 to 130mm)	60° (Linear) (※ 60°Eq%, 90°Linear)	
	Linearity	≦±1.0% F.S.	≦±2.0% F.S.	≦±1.0% F.S.	≦±2.0% F.S.	
	Hysteresis Error	≦ 1.0% F.S.	≦ 1.5% F.S.	≦ 1.0% F.S.	≦ 1.5% F.S.	
Characteristics	Dead band (substance alone)	≦ 0.1% F.S.	≦ 0.3% F.S.	≦ 0.1% F.S.	≦ 0.3% F.S.	
acte	Repeatability	≦ 0.3% F.S.				
Char	Air Consumption	$\leq 6.0$ e/min Nor (SUP. 140kPaG (1.4kgf/cm <sup>2</sup> G), Signal 50%)				
	Max. Supply and Exhaust of air	70ℓ/min Nor (SUP. 140kPaG(1.4kgf/cm²G), Signal 50%)				
	Insulation Resistance	≧ 100MΩ (with 500VDC Mega between terminal and case)				
	Ambient Temp.	-40°C to		2002		
		(-20°C to +60°C for	Explosion protection)	- 20°C to +60°C		
Painting Color		Munsell 2.5PB 5/8 (Blue)				
V	Veight	Approx. 2.9 kg				

[Notes]

- (1) \*Available as options on customer's request.
- (2) Model EA90A/EA90AC positioner is not available for reverse action type pilot.

## 3. MODEL NUMBERING SYSTEM

Specifications		Basic Model No.	Specification Code	
Churchina	Flameproof Type	EA91A		
Structure	Intrinsic safety Type	EA90A		
Displacement	Lever Type		(None)	
transfer Method	Cam Type		С	
Method of Leading	Conduit Type (Standard)			(None)
External Cable	Explosion-proof connector with packing Type (option)			Т

[Note] If method of leading external cable is explosion-proof connector (Spec. code: T ), applicable standard is JIS, flameproof. In case of NEPSI flameproof type, flameproof packing connector (cable glands), certified by NEPSI, shall be supplied by customer.

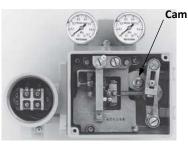


## 4. CONSTRUCTION

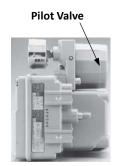
#### Lever Type

#### **Supply Air Connection** Restriction **Supply Pressure Gauge Output Air Connect Output Pressure Gauge** Stroke Adjustment A/M Switching Screw Zero Adjustment knob **Terminal Box**

#### Cam Type



#### • Right lateral face



### 5. EXTERNAL DIMENSIONS

Nozzle

Unit: mm

Left lateral face

**Conduit Connection** 

#### Lever Type

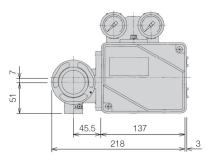
Type

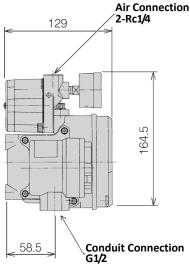
Flapper

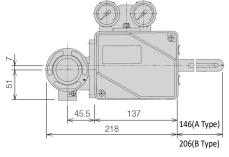
Α	$\phi$ 200 $\sim$ $\phi$ 330		
В	$\phi$ 400 $\sim$ $\phi$ 650		
250			
= $(((-))$			

**Actuator Size** 

#### Cam Type



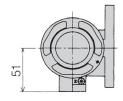




### **■** Leading External Cable Gland

Conduit Type (standard)

Model: EA91A(C)/ EA90A(C)

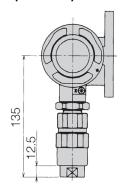


#### • Flameproof Packing Type (optional)

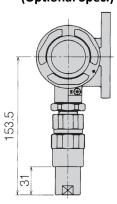
Applicable cable OD :  $\phi$  9.1 $\sim$   $\phi$  11

Model: EA91A(C) T

KXB-LO-16 (Standard)

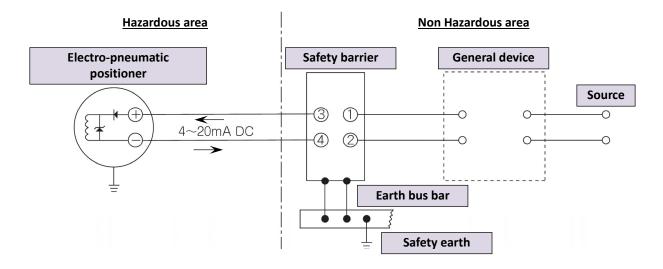


KXB-LO-16F (Optional Spec.)



## 6. System construction

(EA90A Type intrinsically safety construction)



#### To combine with a safety barrier

The safety barrier which is used in combination with Electro-pneumatic positioner EA90A must be  $^{*2}$ TIIS certified type.



Caution

For the safety barrier selection, please refer to the following data for intrinsically safe approval of Model EA90A.

① Performance classification and Group

ia II C

2 Permissible maximum values

Ui = 30V, Ii = 100mA, Pi = 0.75W

3 Parameters

Ci = negligibly small

Li = negligibly small

\*\*2TIIS; Technology Institution of Industrial Safety (JAPAN)

<sup>\*</sup>Motoyama distribute recommended safety barriers. If you are interested or have any questions about the product, please contact our sales offices or sales agents.



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